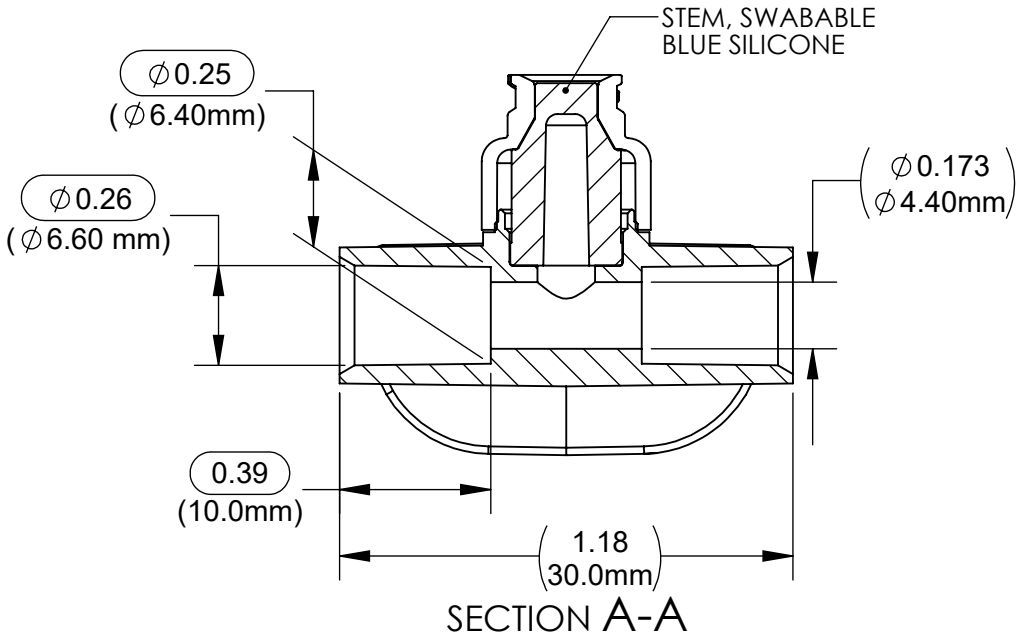


NOTES:

1. SUFFIX INDICATES MATERIAL:
24 - CLEAR POLYCARBONATE
2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN MILLIMETERS BELOW.
5. USAGE: WILL FIT 6.8 MM (.268") O.D. TUBING.
6. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL).
 BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
 MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI;
 ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
 POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.



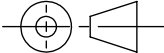
QUALITY CRITERIA:
O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

DRAWN BY P.M.		DATE 03-24-2006		HR® Halkey-Roberts®	
APPROVED BY		DATE			
MATERIAL		FINISH			
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.				UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	
				THIRD ANGLE PROJECTION 	
SIZE A SCALE 2:1		ROBERTSITE T - PORT C2454240XX		SHEET 1 OF 2	

DRAWING NO. C2454240XX	REV H	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			G	REMOVE FLOW RATE & PRIMING VOLUME NOTES ECO 6445	2/26/15	AK
			H	ADD ISO80369-7 TO NOTES, ECO 8017	4/30/18	AK

BILL OF MATERIAL:

SUFFIX	LUER BODY	T PORT HOUSING	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	DRAWN BY P.M.		DATE 03-24-2006	HR® Halkey-Roberts®		
	APPROVED BY		DATE			
	MATERIAL			TITLE		
	FINISH			ROBERTSITE T - PORT		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION		SIZE	DRAWING NO.	REV	
			A	C2454240XX	H	
			SCALE	DO NOT SCALE DRAWING		SHEET 2 OF 2
			2:1			